

## Smack's Booster

The Smack's Booster is a piece of equipment which increases the mpg performance of a car or motorcycle, and reduces the harmful emissions dramatically. It does this by using some current from the vehicle's battery to break water into a mixture of hydrogen and oxygen gases called "hydroxy" gas which is then added to the air which is being drawn into the engine. The hydroxy gas improves the quality of the fuel burn inside the engine, increases the engine power, cleans old carbon deposits off the inside of an old engine, reduces the unwanted exhaust emissions and improves the mpg figures under all driving conditions, provided that the fuel computer does not try to pump excess fuel into the engine when it detects the much improved quality of the exhaust.

This hydroxy booster is easy to make and the components don't cost much. The technical performance of the unit is very good as it produces 1.7 litres of hydroxy gas per minute at a manageable current draw. This is how to make and use it.

**Caution: This is not a toy. If you make and use one of these, you do so entirely at your own risk. Neither the designer of the booster, the author of this document or the provider of the internet display are in any way liable should you suffer any loss or damage through your own actions. While it is believed to be entirely safe to make and use a booster of this design, provided that the safety instructions shown below are followed, it is stressed that the responsibility is yours and yours alone.**

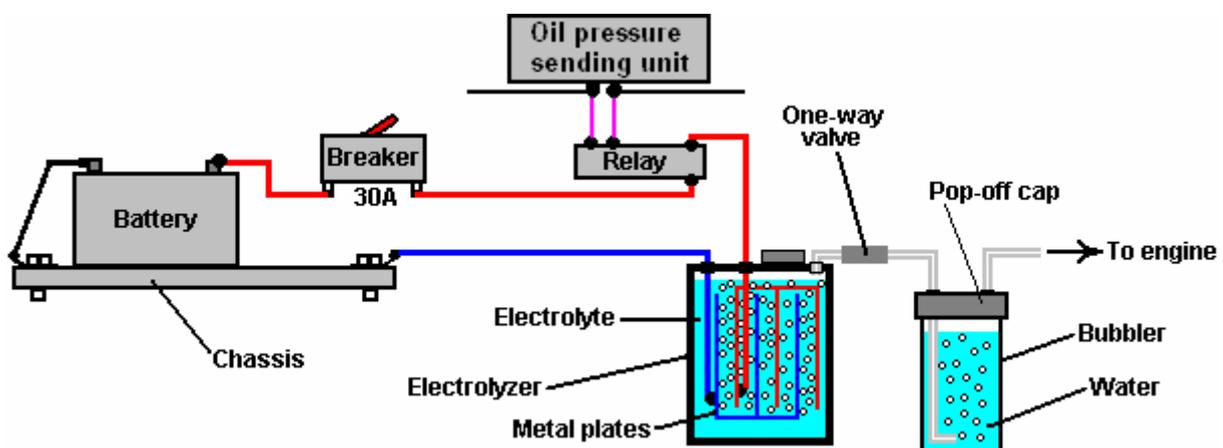
### The Safety Gear

Before getting into the details of how to construct the booster, you must be aware of what needs to be done when using any booster of any design. Firstly, hydroxy gas is highly explosive. If it wasn't, it would not be able to do its job of improving the explosions inside your engine. Hydroxy gas needs to be treated with respect and caution. It is important to make sure that it goes into the engine and nowhere else. It is also important that it gets ignited inside the engine and nowhere else.

To make these things happen, a number of common-sense steps need to be taken. Firstly, the booster must not make hydroxy gas when the engine is not running. The best way to arrange this is to switch off the current going to the booster. It is **not** sufficient to just have a manually-operated dashboard On/Off switch as it is almost certain that switching off will be forgotten one day. Instead, the electrical supply to the booster is routed through the ignition switch of the vehicle. That way, when the engine is turned off and the ignition key removed, it is certain that the booster is turned off as well.

So as not to put too much current through the ignition switch, and to allow for the possibility of the ignition switch being on when the engine is not running, instead of wiring the booster directly to the switch, it is better to wire a standard automotive relay across the oil pressure sending unit and let the relay carry the booster current. If the engine stops running, the oil pressure drops and if the booster is connected as shown, then this will also power down the booster.

An extra safety feature is to allow for the (very unlikely) possibility of an electrical short-circuit occurring in the booster or its wiring. This is done by putting a fuse or contact-breaker between the battery and the new circuitry as shown in this sketch:



If you choose to use a contact-breaker, then a light-emitting diode (“LED”) with a current limiting resistor of say, 680 ohms in series with it, can be wired directly across the contacts of the circuit breaker. The LED can be mounted on the dashboard. As the contacts are normally closed, they short-circuit the LED and so no light shows. If the circuit-breaker is tripped, then the LED will light up to show that the circuit-breaker has operated. The current through the LED is so low that the electrolyser is effectively switched off when the contact breaker opens. This is not a necessary feature, merely an optional extra:



In the first sketch, you will notice that the booster contains a number of metal plates and the current passing through the liquid inside the booster (the “electrolyte”) between these plates, causes the water to break up into the required hydroxy gas mix. A very important safety item is the “bubbler” which is just a simple container with some water in it. The bubbler has the gas coming in at the bottom and bubbling up through the water. The gas collects above the water surface and is then drawn into the engine through an outlet pipe above the water surface. To prevent water being drawn into the booster when the booster is off and cools down, a one-way valve is placed in the pipe between the booster and the bubbler.

If the engine happens to produce a backfire, then the bubbler blocks the flame from passing back through the pipe and igniting the gas being produced in the booster. If the booster is made with a tightly-fitting lid rather than a screw-on lid, then if the gas in the bubbler is ignited, it will just blow the lid off the bubbler and rob the explosion of any real force. A bubbler is a very simple, very cheap and very sensible thing to install. It also removes any traces of electrolyte fumes from the gas before it is drawn into the engine.

You will notice that the wires going to the plates inside the electrolyser are both connected well below the surface of the liquid. This is to avoid the possibility of a connection working loose with the vibration of the vehicle and causing a spark in the gas-filled region above the surface of the liquid, and this volume is kept as low as possible as another safety feature.

### The Design

The booster is made from a length of 4-inch diameter PVC pipe, two caps, several metal plates, a couple of metal straps and some other minor bits and pieces.

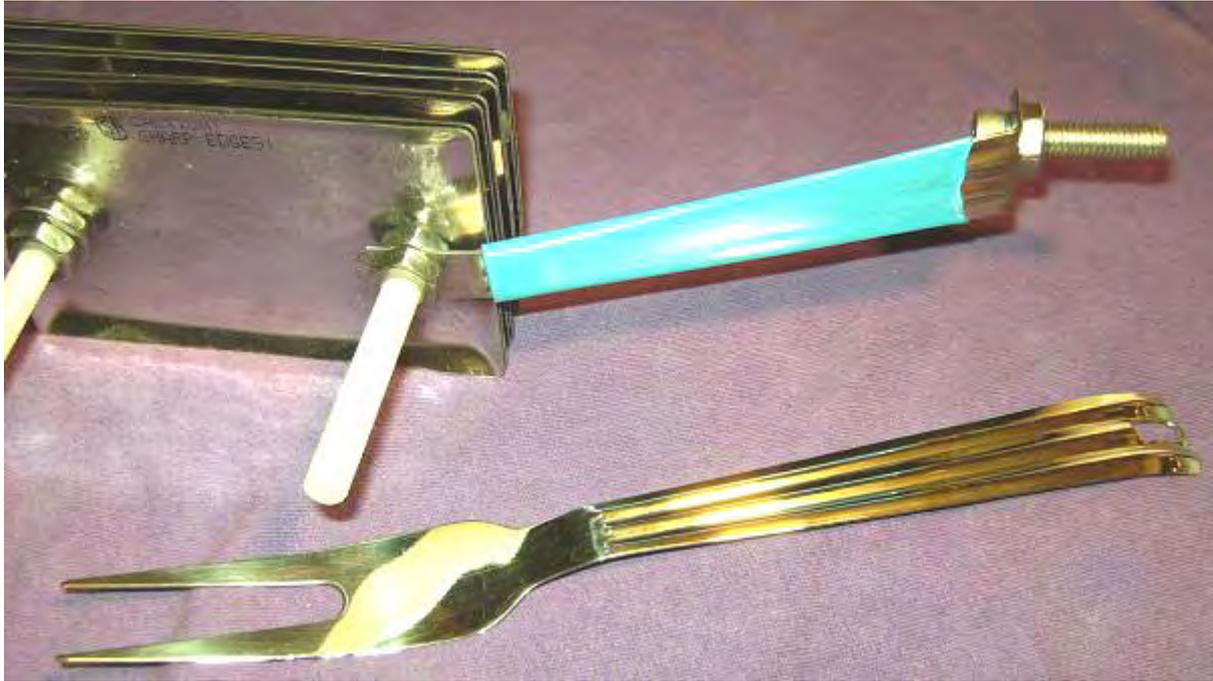
This is not rocket science, and this booster can be built by anybody. A clever extra feature is the transparent plastic tube added to the side of the booster, to show the level of the liquid inside the booster without having to unscrew the cap. Another neat feature is the very compact transparent bubbler which is actually attached to the booster and which shows the gas flow coming from the booster. The main PVC booster pipe length can be adjusted to suit the available space beside the engine.



Bubbler connections close up:



This booster uses cheap, standard electrical stainless steel wall switch covers from the local hardware store and stainless steel straps cut from the handles of a wide range of stainless steel food-preparation ladles:



The electrical cover plates are clamped together in an array of eight closely-spaced pairs of covers. The plates are held in a vise and the holes drilled out to the larger size needed. The covers are further treated by being clamped to a workbench and dented using a centre-punch and hammer. These indentations raise the gas output from 1.5 lpm to 1.7 lpm as the both increase the surface area of the cover and provide points from which the gas bubbles can drop off the cover more easily. The more indentations the better.

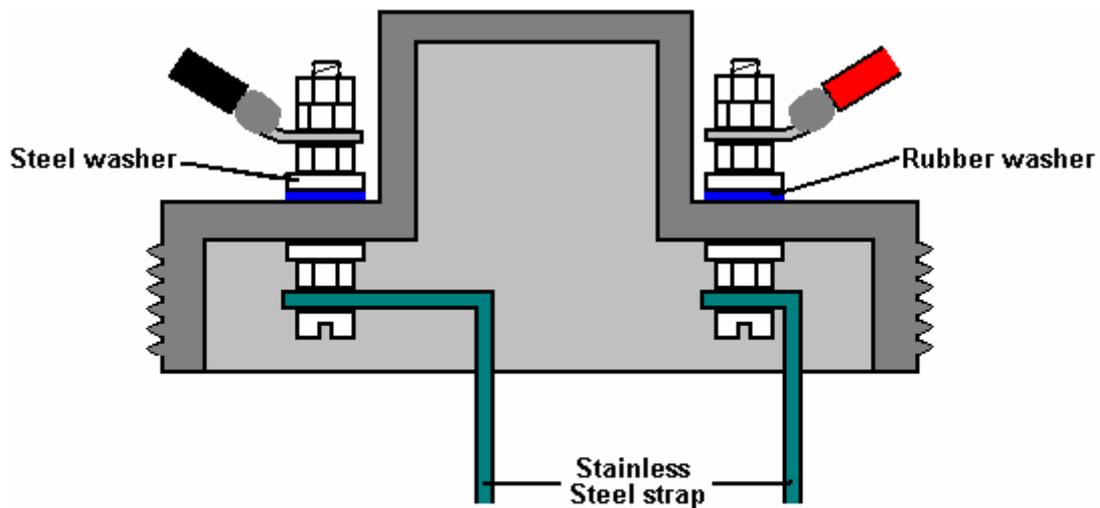
The active surfaces of the plates - that is, the surfaces which are 1.6 mm apart from each other, need to be prepared carefully. To do this, these surfaces are scored in an X-pattern using 36-grade coarse sandpaper. Doing this creates miniature sharp-crested bumps covering the entire surface of each of these plates. This type of surface helps the hydroxy bubbles break away from the surface as soon as they are formed. It also increases the effective surface area of the plate by about 40%. I know that it may seem a little fussy, but it has been found that fingerprints on the plates of any electrolyzer seriously hinder the gas production because they reduce the working area of the plate quite substantially. It is important then, to either avoid all fingerprints (by wearing clean rubber gloves) or finish the plates by cleaning all grease and dirt off the working surfaces with a good solvent, which is washed off afterwards with distilled water. Wearing clean rubber gloves is by far the better option as cleaning chemicals are not a good thing to be applying to these important surfaces.





Shown above are typical hand tools used to create the indentations on the plates. The active plate surfaces – that is, the surfaces which are 1.6 mm apart – are indented as well as being sanded.

An array of these prepared plates is suspended inside a container made from 4-inch (100 mm) diameter PVC pipe. The pipe is converted to a container by using PVC glue to attach an end-cap on one end and a screw-cap fitting on the other. The container then has the gas-supply pipe fitting attached to the cap, which is drilled with two holes to allow the connecting straps for the plate array to be bolted to the cap, as shown here:



**CROSS-SECTION THROUGH CAP**



In order to ensure that the stainless steel straps are tightly connected to the electric wiring, the cap bolts are both located on the robust, horizontal surface of the cap, and clamped securely both inside and out. A rubber washer or rubber gasket is used to enhance the seal on the outside of the cap. If available, a steel washer with integral rubber facing can be used.



As the stainless steel strap which connects the booster plates to the negative side of the electrical supply connects to the central section of the plate array, it is necessary to kink it inwards. The angle used for this is in no way important, but the strap should be perfectly vertical when it reaches the plates.



The picture above shows clearly the wall plates being used and how the bubbler is attached to the body of the booster with super-glue. It also shows the various pipe connections. The stainless steel switch-cover plates are 2.75 inch x 4.5 inch (70 mm x 115 mm) in size and their existing mounting holes are drilled out to 5/16 inch (8 mm) diameter in order to take the plastic bolts used to hold the plates together to make an array. After a year of continuous use, these plates are still shiny and not corroded in any way.

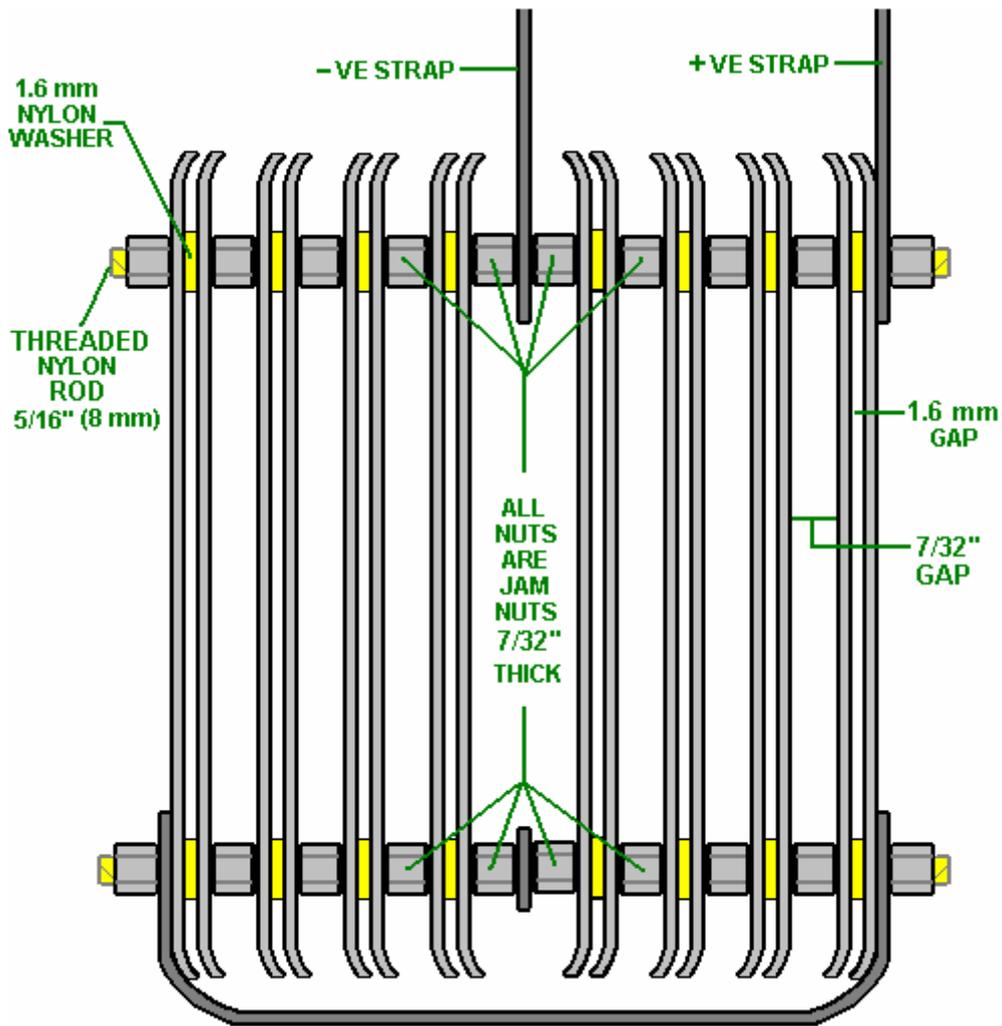
Three stainless steel straps are used to connect the plate array together and connect it to the screw cap of the booster. These straps are taken from the handles of cooking utensils and they connect to the outer two plates at the top and the third strap runs across the bottom of the plate array, clear of the plates, and connects to both outside plates as can be seen in the diagrams.

The plates are held in position by two plastic bolts which run through the original mounting holes in the plates. The arrangement is to have a small 1.6 mm gap between each of eight pairs of plates. These gaps are produced by putting plastic washers on the plastic bolts between each pair of plates.

The most important spacing here is the 1.6 mm gap between the plates as this spacing has been found to be very effective in the electrolysis process. The way that the battery is connected is unusual in that it leaves most of the plates apparently unconnected. These plate pairs are called "floaters" and they do produce gas in spite of looking as if they are not electrically connected (they are connected through the electrolyte).

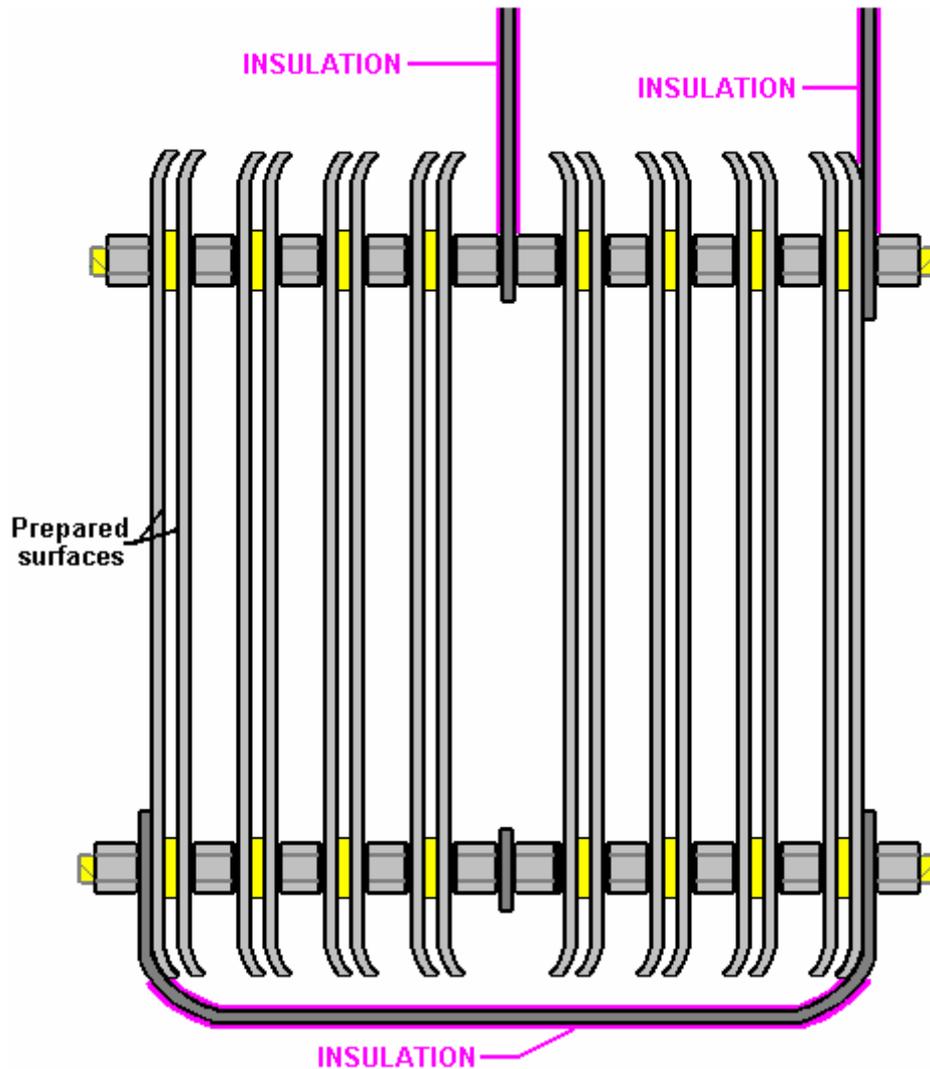
Stainless steel nuts are used between each pair of plates and these form an electrical connection between adjacent plates. The plate array made in this way is cheap, easy to construct and both compact and robust.

The electrical straps are bolted to the screw cap at the top of the unit and this both positions the plate array securely and provides electrical connection bolts on the outside of the cap while maintaining an airtight seal for the holes in the cap.

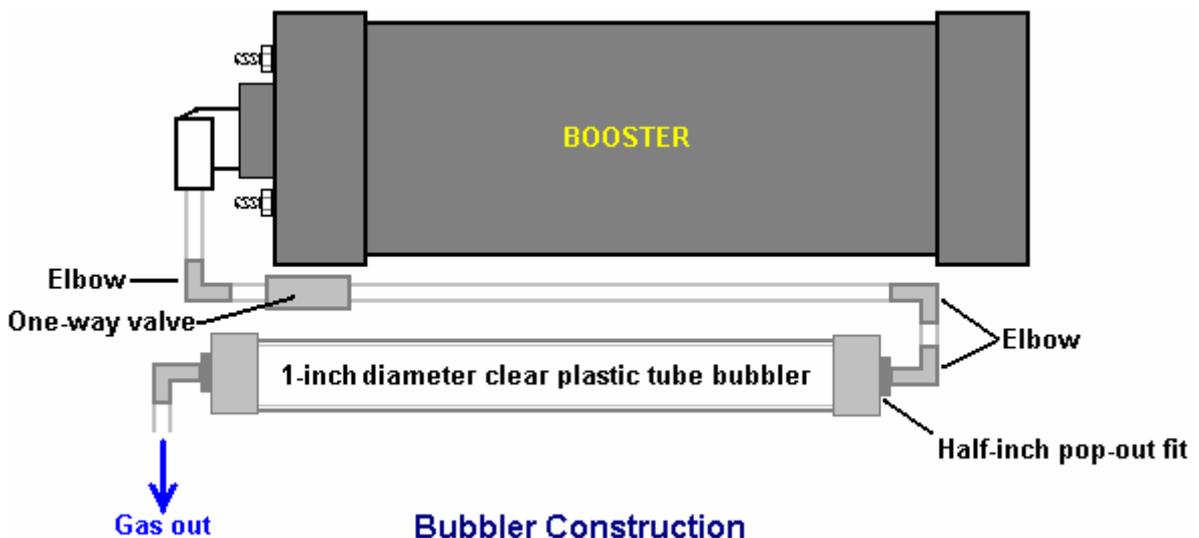


**SIDE VIEW OF PLATE ARRAY**

Another very practical point is that the stainless steel straps running from the screw cap to the plate array, need to be insulated so that current does not leak directly between them through the electrolyte. The same applies to the strap which runs underneath the plates. This insulating is best done with shrink-wrap. Alternatively, good quality tool dip (McMaster Carr part number 9560t71) is an effective method, but if neither of these methods can be used, then the insulating can be done by wrapping the straps in electrical insulating tape. Using that method, the tape is wrapped tightly around the straps, being stretched slightly as it is wrapped. The section running underneath the covers is insulated before the array is assembled.



The PVC housing for the booster has two small-diameter angle pipe fittings attached to it and a piece of clear plastic tubing placed between them so that the level of the electrolyte can be checked without removing the screw cap. The white tube on the other side of the booster is a compact bubbler which is glued directly to the body of the booster using super-glue in order to produce a single combined booster/bubbler unit. The bubbler arrangement is shown here, spread out before gluing in place as this makes the method of connection easier to see.



The half-inch diameter elbows at the ends of the one-inch diameter bubbler tube have their threads coated with silicone before being pushed into place. This allows both of them to act as pressure-relief pop-out fittings in the unlikely event of the gas being ignited. This is an added safety feature of the design.

This booster is operated with a solution of Potassium Hydroxide also called KOH or Caustic Potash which can be bought from various suppliers such as:

<http://www.essentialdepot.com/servlet/the-13/2-lbs-Potassium-Hydroxide/Detail>

<http://www.organic-creations.com/servlet/the-653/caustic-potassium-hydroxide-KOH/Detail>

<http://www.aaa-chemicals.com/pohy2posa.html> or

<http://www.nuscentcandle.com/PHFLAKES.html>

To get the right amount in the booster, I fill the booster to its normal liquid level with distilled water and add the Hydroxide a little at a time, until the current through the booster is about 4 amps below my chosen working current of 20 amps. This allows for the unit heating up when it is working and drawing more current because the electrolyte is hot. The amount of KOH is typically 2 teaspoonfulls. It is very important to use distilled water as tap water has impurities in it which make a mess which will clog up the booster. Also, be very careful handling potassium hydroxide as it is highly caustic. If any gets on you, wash it off immediately with large amounts of water, and if necessary, use some vinegar which is acidic and will offset the caustic splashes.

The completed booster usually looks like this:



But, it can be built using different materials to give it a cool look:



And attached to a cool bike:



The final important thing is how the booster gets connected to the engine. The normal mounting for the booster is close to the carb or throttle body so that a short length of piping can be used to connect the booster to the intake of the engine. The connection can be to the air box which houses the filter, or into the intake tube. The closer to the butterfly valve the better, because for safety reasons, we want to reduce the

volume of hydroxy gas hanging around in the intake system. You can drill and tap a 1/4" (6 mm) NPT fitting into the plastic inlet tubing with a barbed end for connecting the 1/4" (6 mm) hose.

The shorter the run of tubing to the air ductwork of the engine, the better. Again, for safety reasons, we want to limit the amount of unprotected hydroxy gas. If a long run of 3 feet (1 metre) or more must be used due to space constraints, then it would be a good idea to add another bubbler at the end of the tube, for additional protection. If you do this, then it is better to use a larger diameter outlet hose, say 3/8" or 5/16" (10 mm or 8 mm).

If you don't have the necessary tools or workspace, then I will make one of these boosters for you. You can see the details on the Smack's web site at <http://www.smacksboosters.110mb.com>. The parts needed to build this booster with it's bubbler can be found locally or ordered from web sites.

### Powering your Booster

Use wire and electrical hardware capable of handling 20 amps DC, no less. Overkill is OK in this situation, so I recommend using components that can handle 30 amps. Run your power through your ignition circuit, so that it only runs when the vehicle is on. A 30 amp relay should be used to prevent damaging the ignition circuit which may not be designed for an extra 20 amp draw. Make sure to use a properly rated fuse, 30 amps is ideal. You can use a toggle switch if you like for further control. As an added safety feature, some like to run an oil pressure switch to the relay as well, so the unit operates only when the engine is actually running. It is very important that all electrical connections be solid and secure. Soldering is better than crimping. Any loose connections will cause heat and possibly a fire, so it is up to you to make sure those connections are of high quality. They must be clean and tight, and should be checked from time to time as you operate the unit just to be sure the system is secure.

### Adjusting the Electrolyte

Fill your booster with distilled water and NaOH (sodium hydroxide) or KOH (potassium hydroxide) **only**. No tap water, salt water or rainwater! **No table salt or baking soda!** These materials will permanently damage the booster!

First, fill the booster with distilled water about 2" from the top. Add a teaspoon of KOH or NaOH to the water and then slide the top into place. Do not tighten it for now, but leave the top loose and resting in place. Connect your 12V power supply to the leads and monitor the current draw of the unit. You want 16 amps flowing when the booster is cold. As the water heats up over time, the current draw will increase by around 4 amps until it reaches about 20 amps, and this is why you are aiming for only 16 amps with a cold system.

If the current is too high, dump out some electrolyte and add just distilled water. If the current is too low, add a pinch or two at a time of your catalyst until the 16 amps is reached. Overfilling your booster will cause some of the electrolyte to be forced up the output tube, so a liquid level tube was added to monitor electrolyte level.

The booster generally needs to be topped off once a week, depending on how long it is in operation. Add distilled water, then check your current draw again. You may observe a drop in current over the course of a few refills, and this is normal. Some of the catalyst escapes the cell suspended in water vapor droplets, so from time to time you may need to add a pinch or two. The water in the bubbler acts to scrub this contaminant out of the gas as well. I highly recommend installing an ammeter to monitor current draw as you operate your booster.

### Mounting the Booster

Choose a well ventilated area in the engine compartment to mount your booster. Since every vehicle design is different, I leave it up to you to figure out the best method to mount it. It must be mounted with the top orientated upwards. Large 5" diameter hose clamps work well, but do not over tighten them or the PVC may deform. I recommend mounting the booster behind the front bumper in the area usually present between it and the radiator. Support the weight of the unit from the bottom with a bracket of your design, then use two hose clamps to secure the unit, one near the top and one near the bottom. Never install the unit in the passenger compartment for safety reasons.

### Output hose and Bubbler

The bubbler on the side of the unit should be filled about 1/3 to 1/2 full of water - tap water is fine for the bubbler. The check valve before the bubbler is there to prevent the bubbler water from being sucked back into the booster when it cools and the gases inside contract. **Make sure the bubbler level is maintained**

**at all times. Failure to do so could result in an unwanted backfire explosion.** That water inside the bubbler is your physical shield between the stored hydroxy volume in the generator and the intake of your engine. Install the output hose as close to the carburetor/throttle body as close as possible by making a connection into the intake tube/air cleaner. Try to make the hose as short as possible to reduce the amount of gas volume it contains. I recommend using the same type of 1/4" poly hose that is used on the unit.

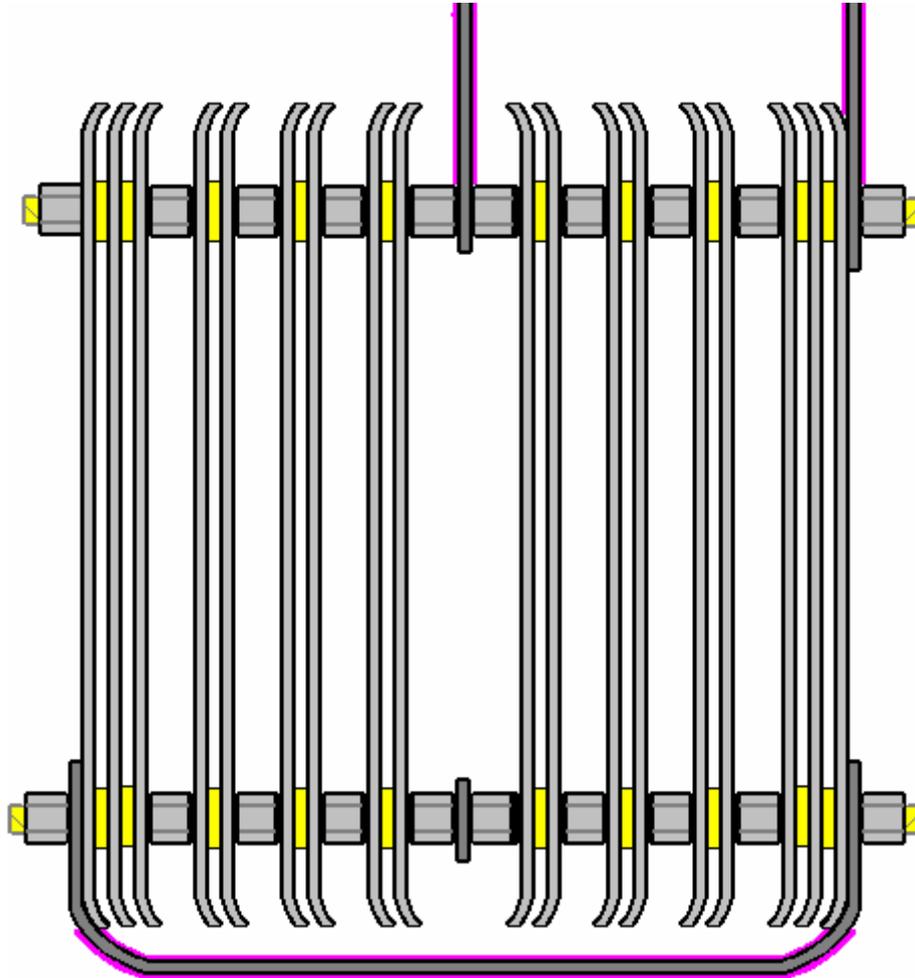
Here is a list of the parts needed to construct the booster and bubbler if you decide to build it yourself rather than buying a ready-made unit:

### The Main Parts Needed

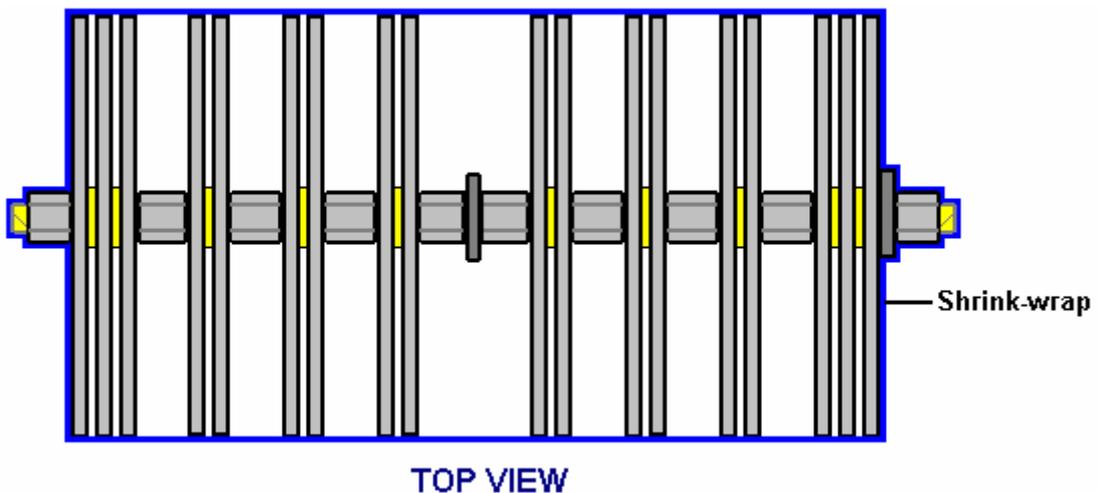
Part	Quantity	Comment
4-inch diameter PVC pipe 12-inches long	1	Forms the body of the booster
4-inch diameter PVC pipe end-cap	1	Closes the bottom of the booster
4-inch diameter PVC pipe screw cap	1	The top of the booster
90-degree Quick Connect Outlet fitting	1	3/8" O.D. Tube x 1/4" NPT from Hardware store
Level indicator Nylon barbed tube fitting	2	1/4" Tube x 1/8" NPT Part Number 2974K153 or from your local hardware store
Quarter-inch I.D. Poly sight tube	8"	Water-level indicator tubing - Hardware store
Stainless steel switch covers	16	The plate array components
Stainless steel straps 12-inches long	2	The electrical connections to the plates
3/4" Inside Diameter Clear poly tube	12-inch	From your local hardware store
5/16" stainless steel bolts 1.25" long	2	Electrical strap connection to the top cap
5/16" stainless steel nuts & washers	6 each	To fit the steel bolts in the cap
5/16" diameter nylon threaded rod	8" min.	Nylon Threaded Rod 5/16"-18 Thread. McMaster Carr Part No 98831a030
5/16" inch nylon washers 1.6 mm thick	1-pack	Nylon 6/6 Flat Washer 5/16", Pack of 100 McMaster Carr Part No 90295a160
5/16"-18 s/s jam nuts (7/32" thick)	20	McMaster Carr Part No 91841A030
90 degree Bubbler Fittings	2	1/4" Barbed Tube 1/2" NPT. McMaster Carr Part No 2974K156
Check valve	1	1/4" tube, McMaster Carr Part No 47245K27 or from your local Hardware store
PVC glue	1 tube	Same color as the PVC pipe if possible
5/16" Neoprene sealing washer	2	McMaster Carr Part No 94709A318 or from your local Hardware store
Tool dip – 14.5 oz	1	McMaster Carr Part No 9560t71
Optional: Light Emitting Diode	1	10 mm diameter, red, with panel-mounting clip
Quarter-watt resistor	1	470 ohm (code bands: Yellow, Purple, Brown)

Quite an amount of testing and experimenting has been carried out by many of the people who have made copies of this booster and two variations which have been found to be helpful are shown here:

Firstly, in spite of the very restricted space inside the housing, it is possible to introduce two extra wall plates, one at each end of the plate stack. These plates are spaced 1.6 mm apart using plastic washers and this triple-plate group causes an extra voltage drop across the sub-set of three plates. The construction is then as shown here:



The second modification is wrapping the plate array in 4-inch shrink-wrap. This wrapping extends around the sides of the plates and helps by cutting out some of the unwanted electrical leakage paths through the electrolyte. This arrangement is shown here:



Now, having shown how this very effective booster and bubbler are constructed, it should be pointed out that the gas output of up to 1.7 lpm may well be more than the optimum boosting gas rate for your particular vehicle. It might well be worth while starting with a more dilute electrolyte which gives a current of just 5 amps and measure your vehicle's mpg performance over several gallons of your normal fuel under normal driving conditions. Then increase the current slightly by increasing the concentration of the electrolyte and checking the mpg figure over several gallons more.

Using this method, you can determine what the very best hydroxy gas flow rate for your vehicle. It has been found that having too much hydroxy gas can reduce the mpg gain below its top level, though it does give all the other benefits. However, if the hydroxy gas flow rate is well above its optimum level, the vehicle's ECU is liable to see the resulting exhaust as indicating a too-lean air/fuel ratio and start pumping in an excessive amount of fuel. While the hydroxy can clean this up perfectly well, it offsets all mpg gains. Instead of reducing the hydroxy flow rate, you can add in a small control circuit to raise the signal coming from the oxygen sensor slightly and stop the ECU misinterpreting the signal. Ready-built units are available for this or you can make your own. Eagle-Research, The Hydrogen Garage and others are suppliers of ready-made units which can do this.

**Mixing the electrolyte:** Please remember that the potassium hydroxide used to make the electrolyte is a strongly caustic substance which needs to be treated with care.

Always store it in a sturdy air-tight container which is clearly labelled "DANGER! - Potassium Hydroxide". Keep the container in a safe place, where it can't be reached by children, pets or people who won't take any notice of the label. If your supply of potassium hydroxide comes in a strong plastic bag, then once you open the bag, you should transfer all its contents to a sturdy, air-tight, plastic storage container, which you can open and close without risking spilling the contents. Hardware stores sell plastic buckets with air tight lids that can be used for this purpose.

When working with dry flakes or granules, wear safety goggles, rubber gloves, a long sleeved shirt, socks and long trousers. Also, don't wear your favourite clothes when handling KOH solution as it is not the best thing to get on clothes. It is also good practice to wear a face mask which covers your mouth and nose. If you are mixing solid sodium hydroxide with water, always add the hydroxide to the water, and not the other way round, and use a plastic container for the mixing, preferably one which has double the capacity of the finished mixture. The mixing should be done in a well-ventilated area which is not draughty as air currents can blow the dry hydroxide around.

When mixing the electrolyte, **never** use warm water. The water should be cool because the chemical reaction between the water and the hydroxide generates a good deal of heat. If possible, place the mixing container in a larger container filled with cold water, as that will help to keep the temperature down, and if your mixture should "boil over" it will contain the spillage. Add only a small amount of hydroxide at a time, stirring continuously, and if you stop stirring for any reason, put the lids back on all containers.

If, in spite of all precautions, you get some hydroxide solution on your skin, wash it off with plenty of running cold water and apply some vinegar to the skin. Vinegar is acidic, and will help balance out the alkalinity of the hydroxide. You can use lemon juice if you don't have vinegar to hand - but it is always recommended to keep a bottle of vinegar handy.

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